





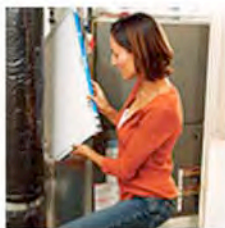
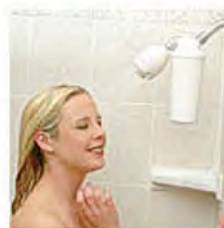


Allergy Health Products That **“COST”** Homeowners Large amounts of **Money \$\$\$** Every Year.  
 Why Would **“CLEAN DUCT SYSTEMS”** Not Be Important to Them?



**Shop Allergy Relief Product Categories** See all departments

 Hypoallergenic Bedding >	 Humidifiers >	 Vapor Steam Cleaners >	 Sinus Care >
 Lighting >	 Water Filters >	 Furnace Filters >	 Shower Filters >

**Allergy Relief and Healthy Home Products**

- Air Cleaners
- Bedroom Furniture
- Furnace Filters
- Air Conditioners
- Baby Furniture
- Humidifiers
- Commercial A/C
- Children's Beds
- Mattresses
- Air Filters
- Down Comforters
- Pillows
- Air Purifiers
- Dehumidifiers
- Vacuum Cleaners

**Reasons  
to  
Consider**



**Easy to Install**



**Whole House Duct System in a Box**



**Custom Made to Your Needs**



**Energy Efficient**



**Improves Indoor Air Quality**



**Grilles give 360 degree Air Delivery**



**Naturally Fights Various  
Bacteria, Fungi, Mold and Mildew**



**And Much, Much More!!**



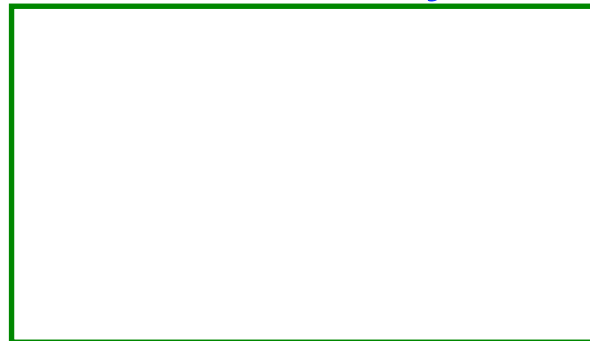
**Ductwork & Indoor Air Quality**

**In Ductwork, conditions can exist  
for the growth and proliferation of  
indoor air contaminants.**

**Our Green Duct Systems  
continuously work to inhibit the  
growth and spreading of various  
Bacteria, Fungi, Mold and Mildew.**

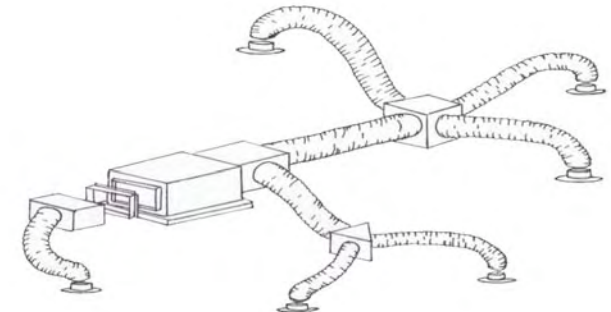


*Distributed By:*



**The Metal Shop  
800-441-2491**

**Green to Go!**



**Whole House  
Pre-Fab Duct  
Systems in a Box**



### EnviroAire™ Formaldehyde-Free™ Fiber Glass Duct Board

- Made from durable glass fibers, bonded with a thermosetting resin. (20% Made from Recycled Glass)
- EnviroCoate™ Reinforced Coating System is a high tensile strength fiberglass mat on the air stream side that incorporates an anti microbial agent formulated to protect against various bacteria.
- Quietly and Efficiently Distributes Cool or Warm Air for Greater Comfort.

Plenums  
Supply & Return



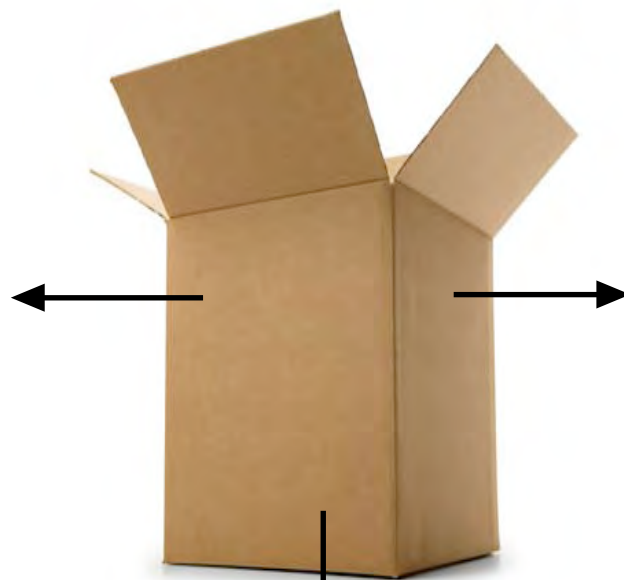
Reducer Mixing Boxes



Triangle Mixing Boxes



## Everything is in the Box



Round Ceiling Grilles and Mounting Collars



### AMG Flex™ Duct

- AMG Flex™ Duct continuously inhibits the growth and subsequent spreading of various bacteria, fungi, mold and mildew with an anti microbial coating, Agion®, on the inner core.
- Agion® provides a naturally effective solution to combat microbial growth by employing a silver-based technology.
- Made with Johns Manville Formaldehyde-Free™ Fiber Insulation.
- GreenGuard Certified - The most thorough, stringent, and proven third party Indoor Air Quality Certification Programs Available.



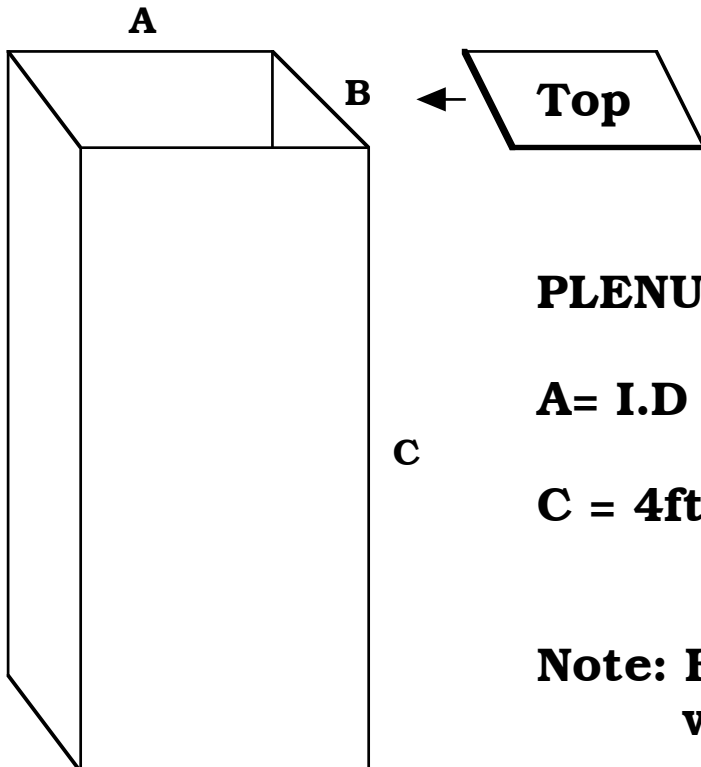
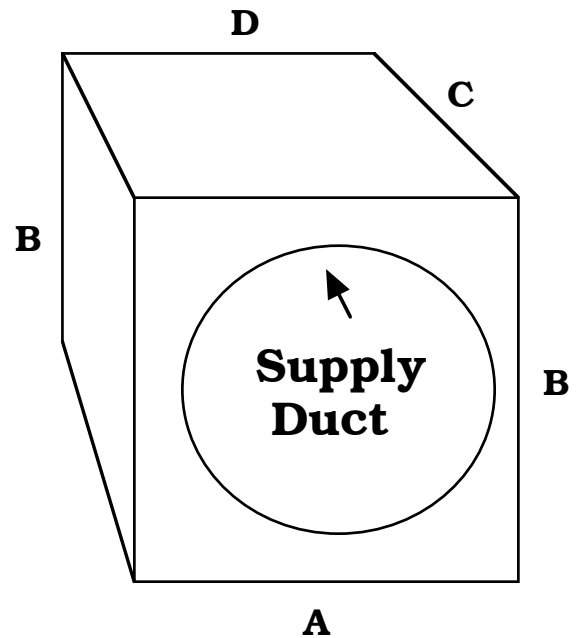
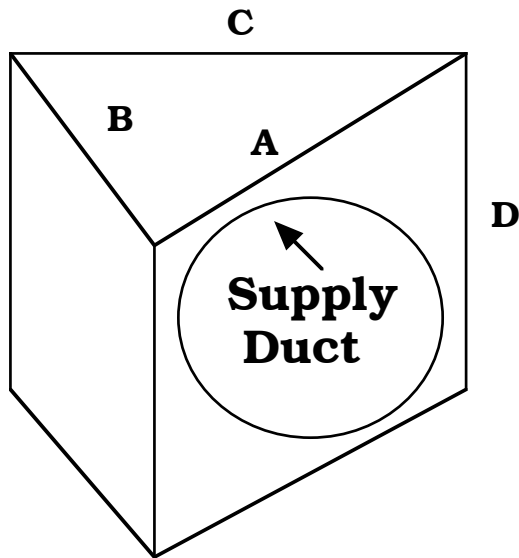
# GREEN SYSTEMS FITTING

## Triangles

Model	A	B	C	D	Duct
416	15	15	15	12	10
418	15	15	15	15	12
420	19	19	19	18	14
422	19	19	19	24	16

## Reducer Box

Model	A	B	C	D	Duct
436	13	13	12	11	10
440	17	17	15	13	14
444	22	22	17	18	18
448	23	23	18	19	20



### PLENUMS - Supply & Return

**A= I.D.      B= I.D.**

**C = 4ft. - 3ft. - 2ft.**

**Note: End Cap always included with Plenum.**

# GREEN DUCT ORDER FORM      DATE \_\_\_\_\_

**Customer** \_\_\_\_\_ **Contact** \_\_\_\_\_ **Phone** \_\_\_\_\_  
**Address** \_\_\_\_\_ **City** \_\_\_\_\_ **ZIP** \_\_\_\_\_

**Plenum - Supply** - I.D. Width \_\_\_\_\_ x I.D. Depth \_\_\_\_\_ + Height \_\_\_\_\_

**Plenum - Return** - I.D. Width \_\_\_\_\_ x I.D. Depth \_\_\_\_\_ + Height \_\_\_\_\_

**Trunks - Supply** #1 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Trunks - Supply - #2 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Trunks - Supply - #3 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Trunks - Supply - #4 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Trunks - Supply - #5 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_

**Trunks - Return** #1 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Trunks - Return - #2 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_

**Branch - Supply** #1 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #2 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #3 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #4 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #5 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #6 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #7 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #8 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #9 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #10 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #12 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #13 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #14 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #15 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #16 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #17 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #18 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #19 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #20 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #21 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Supply - #22 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_

**Branch - Return** # 1 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Return - # 2 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Return - # 3 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Return - # 4 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Return - # 5 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_  
Branch - Return - # 6 = Dia. \_\_\_\_\_ x Length \_\_\_\_\_

## Extra Items if Needed

## TAB COLLARS

04" - qty. \_\_\_\_\_ x \_\_\_\_\_  
05" - qty. \_\_\_\_\_ x \_\_\_\_\_  
06" - qty. \_\_\_\_\_ x \_\_\_\_\_  
07" - qty. \_\_\_\_\_ x \_\_\_\_\_  
08" - qty. \_\_\_\_\_ x \_\_\_\_\_  
09" - qty. \_\_\_\_\_ x \_\_\_\_\_  
10" - qty. \_\_\_\_\_ x \_\_\_\_\_  
12" - qty. \_\_\_\_\_ x \_\_\_\_\_  
14" - qty. \_\_\_\_\_ x \_\_\_\_\_  
16" - qty. \_\_\_\_\_ x \_\_\_\_\_  
18" - qty. \_\_\_\_\_ x \_\_\_\_\_  
20" - qty. \_\_\_\_\_ x \_\_\_\_\_

# GREEN DUCT ORDER FORM - PAGE 2

## TRIANGLES:

Small 15x15x15-12" Tall - Part No# 416-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =  
Medium 15x15x15-15" Tall - Part No# 418-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =  
Large 19x19x19-18" Tall - Part No# 420-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =  
X-Large 19x19x19-24" Tall - Part No# 422-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =

## REDUCERS:

Small 13x13-13x11-12" Long - #436-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =  
Medium 17x17-17x13-15" Long - #440-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =  
Large 22x22-22x18-17" Long - #444-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =  
X-Large 23x23-23x19-18" Long - #448-G      Quantity \_\_\_\_\_ x \_\_\_\_\_ =

## SPECIAL CUSTOM SIZE BOXES:

## ROUND GRILLES WITH COLLARS:

4" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_  
5" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_  
6" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_  
8" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_

## MISC.

DUCT TAPE \_\_\_\_\_ Y - N  
WEB STRAP \_\_\_\_\_ Y - N

## COLLAR RAILS:

1" x 25" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_

## TOTAL PKG. COST

## REDUCERS - METAL:

5" x 6" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_  
7" x 8" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_  
8" x 9" - Qty. \_\_\_\_\_ x \_\_\_\_\_ = \_\_\_\_\_

**FREIGHT: - PRE-PAID** \_\_\_\_\_ **or COLLECT** \_\_\_\_\_

# THE METAL SHOP

2541 W. Dunnellon Road  
Office: 800-441-2491

Dunnellon, FL. 34434  
Fax: 352-522-0007

[www.metalshop.org](http://www.metalshop.org)

Oct. 2009

## GREEN DUCT SYSTEM-R6 LIST PRICES

Johns Manville & Quietflex AMG Series 86  
"Featuring Round Ceiling Grilles"

### Plenums:

4-Ft.-G = Per Inch of I.D. Measurements.....x 1.68 In.

3-Ft.-G = Per Inch of I.D. Measurements.....x 1.26 In.



### Triangles

### Size

### Part#

### Cost

Small	15x15x15-12" Tall	416-G	29.20
Medium	15x15x15-15" Tall	418-G	30.80
Large	19x19x19-18" Tall	420-G	48.80
X-Large	19x19x19-24" Tall	422-G	62.60

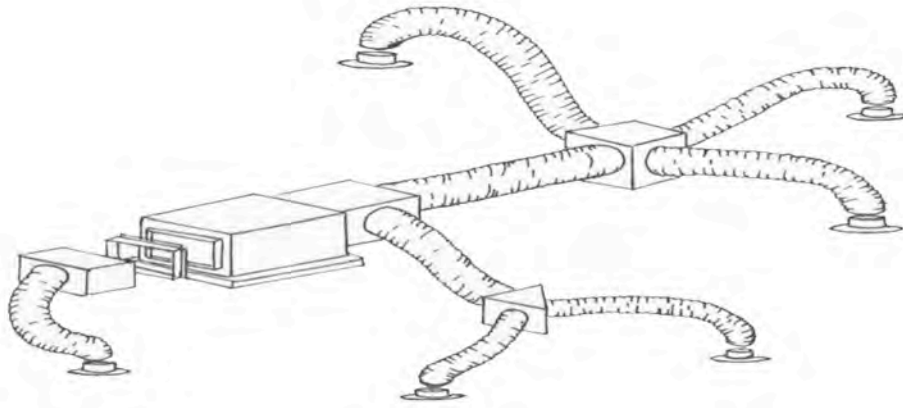
### Reducers

### Size

### Part#

### Cost

Small	13x13-13x11-12" Long	436-G	36.40
Medium	17x17-17x13-15" Long	440-G	53.20
Large	22x22-22x18-17" Long	444-G	84.80
X-Large	23x23-23x19-18" Long	448-G	88.00



**Flex Duct**

**Cut to Length**

**Tab Collars**

4"	2.00 ft.	2.00
5"	2.12 ft.	2.00
6"	2.38 ft.	2.40
7"	2.80 ft.	2.40
8"	3.02 ft.	3.00
9"	3.16 ft.	3.20
10"	3.40 ft.	3.40
12"	3.92 ft.	4.00
14"	4.66 ft.	4.50
16"	5.40 ft.	4.82
18"	6.26 ft.	5.88
20"	7.32 ft.	6.48



**Round Ceiling  
Grilles + Collar**

<u>Size</u>	<u>Grilles with Collars</u>
4"	13.40
5"	15.00
6"	19.50
8"	30.20
10"	30.00
12"	44.00

**Collar Boot Rails**

1" x 25"	.70
----------	-----

**Miscellaneous**

<u>Reducers</u>	<u>Cost</u>
5"x 6"	5.30
7"x 8"	6.24
8"x 9"	6.92

**Foil Tape**

60yd. x 2.5"	20.76
--------------	-------

**Panduit Straps**

48" Long	.66
----------	-----

**Webbing Roll**

1.75" x 300ft.	9.00
----------------	------